batchcalculator Documentation

Release 0.3.0

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Contents:

Installation

1.1 Dependencies

- Python 2.7.x
- wxPython
- ObjectListView,
- reportlab
- numpy
- jinja2
- SQLAlchemy

If you want to export your calculations to a TeX report and be able to automatically typeset the pdf you should have a TeX distribution installed. If you don't know what TeX is TUG (TeX Users Group) is a good place to start.

1.2 Installing from source

Currently the preferred way is to install the package from source and manually setup the link and/or shortcuts if you want an launcher on you desktop.

You can either download the code from the repository and run:

[sudo] pip install batchcalc-x.x.x.tgz

or:

[sudo] easy_install batchcalc-x.x.x.tgz

or clone the repository:

git clone https://github.com/lmmentel/batchcalculator.git

pull the latest version and update:

git pull

then *cd* to the package directory and run:

[sudo] python setup.py install

If the installation finishes without errors you should be able to start the GUI from the command line by typing:

\$ zbc

Tutorial

To illustrate the usage of the **Batch Calculator** we will calculate the the amounts of reactants required to perform the synthesis of ZSM-22 described by Ernst et al.¹.

The batch composition is given as (p. 139 of 1):

- 13 K₂O
- Al_2O_3
- 91 SiO₂
- $3670 H_20$
- 27 NH₂(CH₂)₆NH₂

The reactants used are:

- silica sol (40% silica; Ludox AS40, DuPont) was
- Al₂(SO₄)₃* 18H₂ O
- KOH
- 1,6-diaminohexane (HMDA)
- water

The amounts of reactants used in the synthesis are presented in the table below for reference

Name	Amoung [g]
КОН	7.8
Al2(SO4)3	3.5
silica sol	72
water	301
HDMA	16.7

After starting the **Batch Calculator** the main window appears. As a first step we need to add the components by clicking on the **Add/Remove** button in the **Components** panel.

¹ Ernst, S., Weitkamp, J., Martens, J. A., & Jacobs, P. A. (1989). Synthesis and shape-selective properties of ZSM-22. Applied Catalysis, 48(1), 137–148. doi:/10.1016/S0166-9834(00)80271-7

•					Zeolite	Batch Ca	lculato	r		↑ - + ×	
Ei	le <u>V</u> iew	Calculation	Database	Syntheses	<u>H</u> elp						
			Compon	ents			Chemicals				
	Label					Moles	Label			Concentration	
		Add	Com	nono	nte			٨dd	Chemica		
		Add	Com	pone	nts			Auu	Chemica	15	
			Add/Rem	iove			Add/Remove				
						Res	sults				
Ιſ	Label					Mas	s [g]	Volume [cm3]	Scaling options		
									No scaling		
									 Scale all Scale to complete 		
			This	list i	s er	nptv	/		 Scale to sample Scale to item 		
									O Scale to item		
									Calcu	late	

A dialog window should appear with all the components that are currently available in the database.

*		Choose Zeolite Cor	nponents		+ + ×	
	Name	Formula	Molecular Weight	Short name	ame Category	
	sodium oxide	Na2O	61.9789		zeolite	
	potassium oxide	K20	94.1960		zeolite	
	aluminium oxide	AI2O3	101.9613		zeolite	
	silicone dioxide	SiO2	60.0843		zeolite	
	water	H2O	18.0152		zeolite	
	tetramethylammonium chloride	(CH3)4NCI	109.5985	TMACI	template	
	tetramethylammonium hydro	(CH3)4N(OH)	91.1528	TMAOH	template	
	hexamethylenediamine	NH2(CH2)6NH2	116.2058	HMDA	template	
	choline chloride	(CH3)3N(CH2)2OHCl	139.6247		template	
	ethanol	C2H5OH	46.0688	EtOH	zgm	
	ethylene glycol	C2H6O2	62.0682	glycol	zgm	
	1-propanol	C3H7OH	60.0956	PrOH	zgm	
	2-propanol	C3H7OH	60.0956	iPrOH	zgm	
	glycerol	C3H8O3	92.0944		zgm	
	1-butanol	C4H9OH	74.1224	ButOH	zgm	
	sulfur trioxide	SO3	80.0582		byproduct	
-				S Can	cel √ <u>O</u> K	

We need to choose the appropriate components by ticking the correct boxes as shown below and click the **OK** button.

*		Choose Zeolite Cor	nponents		+ + ×
	Name	Formula	Molecular Weight	Short name	Category
	sodium oxide	Na2O	61.9789		zeolite
	potassium oxide	K20	94.1960		zeolite
\checkmark	aluminium oxide	AI2O3	101.9613		zeolite
\checkmark	silicone dioxide	SiO2	60.0843		zeolite
\checkmark	water	Н2О	18.0152		zeolite
	tetramethylammonium chloride	(CH3)4NCI	109.5985	TMACI	template
	tetramethylammonium hydro	(CH3)4N(OH)	91.1528	ТМАОН	template
	hexamethylenediamine	NH2(CH2)6NH2	116.2058	HMDA	template
	choline chloride	(CH3)3N(CH2)2OHCI	139.6247		template
	ethanol	C2H5OH	46.0688	EtOH	zgm
	ethylene glycol	C2H6O2	62.0682	glycol	zgm
	1-propanol	C3H7OH	60.0956	PrOH	zgm
	2-propanol	C3H7OH	60.0956	iPrOH	zgm
	glycerol	C3H8O3	92.0944		zgm
	1-butanol	C4H9OH	74.1224	ButOH	zgm
	sulfur trioxide	SO3	80.0582		byproduct
				<u>S</u> <u>C</u> an	cel <u>V</u> K

By doing that the selected components are now shown in the main window with the default amounts equal to 1.

-	Zeolite Batch Ca	culator	+ - + ×			
File <u>View</u> Calculation Database Syntheses	<u>H</u> elp					
Components		Chemicals				
Label	Moles	Label	Concentration			
potassium oxide	1.0000					
aluminium oxide	1.0000					
silicone dioxide	1.0000	Add Ch	emicals			
water	1.0000					
HMDA	1.0000					
, 						
Add/Remove		Add/Remove				
		ults				
Label			ng options			
Label	Mass	[g] volume[cm5]	No scaling			
		0.5	Scale all			
			Scale to sample			
This list is	s emptv		Scale to item			
		0.5	scale to item			
			Calculate			

To adjust the amount double click on the appropriate number and enter the correct amount, in our case the amounts are:

*					Zeolit	e Batch Ca	lculato	r		+ - + ×	
<u>F</u> ile	<u>V</u> iew	Calculation	Database	Syntheses	<u>H</u> elp						
		•	Compon	ents					Chemicals		
Li	abel					Moles	Label	Concentration			
ро	tassium	oxide				13.0000					
aluminium oxide						1.0000					
silicone dioxide						91.0000 Add Chemicals					
	iter				36	570.0000					
H	1DA					27.0000					
			Add/Rem	ove					Add/Remove		
						Res	sults				
La	abel					Mas	s [g]	Volume [cm3]	Scaling options		
									 No scaling 		
									 Scale all 		
			This	list i		mnt	/		 Scale to sample 		
			11115	IISUI	5 61	inpr)	/		 Scale to item 		
									Calcu	llate	

Now we need to add the chemicals by clicking the Add/Remove button in the Chemicals panel to open the dialog with all the chemicals in the database that are potential sources for the selected components

*			Cho	ose Chemicals				↑ + ×
	Name	Formula	Concentration	Molecular Weight	Short name	Kind	Physical Form	CAS No.
	sodium hydroxide	NaOH	0.98	39.9971		solution	crystals	1310-73-2
	potassium hydroxide	КОН	0.85	56.1056		solution	crystals	1310-58-3
	sodium aluminate	Na2Al2O4	1.00	163.9402		reactant	crystals	1302-42-7
	aluminium hydroxide	Al(OH)3	0.64	78.0034		solution	solid	21645-51-2
	aluminium isopropoxide	Al(OC3H7)3	0.98	204.2446	Al(iPrO)3	reactant	solid	555-31-7
	aluminum sulfate hexadecah	Al2(SO4)3*18H2O	0.98	666.4095		reactant	crystals	7784-31-8
	colloidal silica AM-30	SiO2	1.00	60.0843		mixture	liquid	7631-86-9
	colloidal silica HS-40	SiO2	1.00	60.0843		mixture	liquid	7631-86-9
	fumed silica	SiO2	1.00	60.0843		reactant	solid	112945-52-5
	water	H2O	1.00	18.0152		reactant	liquid	7732-18-5
	tetramethylammonium hydro	(CH3)4NOH*5H2O	0.97	181.2288	ТМАОН	reactant	solid	10424-65-4
	hexamethylenediamine	NH2(CH2)6NH2	0.98	116.2058	HMDA	reactant	solid	124-09-4
							<u>o</u>	<u>C</u> ancel ✓ <u>O</u> K

We can now select the appropriate chemicals by ticking the boxes in the first column and click OK.

*			Cho	ose Chemicals				↑ + ×
	Name	Formula	Concentration	Molecular Weight	Short name	Kind	Physical Form	CAS No.
	sodium hydroxide	NaOH	0.98	39.9971		solution	crystals	1310-73-2
\checkmark	potassium hydroxide	КОН	0.85	56.1056		solution	crystals	1310-58-3
	sodium aluminate	Na2Al2O4	1.00	163.9402		reactant	crystals	1302-42-7
	aluminium hydroxide	AI(OH)3	0.64	78.0034		solution	solid	21645-51-2
	aluminium isopropoxide	AI(OC3H7)3	0.98	204.2446	Al(iPrO)3	reactant	solid	555-31-7
\checkmark	aluminum sulfate hexadecah	Al2(SO4)3*18H2O	0.98	666.4095		reactant	crystals	7784-31-8
	colloidal silica AM-30	SiO2	1.00	60.0843		mixture	liquid	7631-86-9
\checkmark	colloidal silica HS-40	SiO2	1.00	60.0843		mixture	liquid	7631-86-9
	fumed silica	SiO2	1.00	60.0843		reactant	solid	112945-52-5
\checkmark	water	H2O	1.00	18.0152		reactant	liquid	7732-18-5
	tetramethylammonium hydro	(CH3)4NOH*5H2O	0.97	181.2288	TMAOH	reactant	solid	10424-65-4
\checkmark	hexamethylenediamine	NH2(CH2)6NH2	0.98	116.2058	HMDA	reactant	solid	124-09-4
								<u> </u>

We can see that the chemical we successfully added to the main window with their default concentration/purities depending on the kind of chemical. The concentrations/purities can be adjusted in the same way as the amounts of components by double clicking the fields and entering the desired values.

*					Zeolit	te Batch C	alculat	↑ - + ×			
<u>F</u> ile	<u>V</u> iew	Calculation	Database	Syntheses	<u>H</u> elp						
		(Compon	ents			Chemicals				
Lab	oel					Moles	Lab	el		Concentration	
pota	assium	oxide				13.0000	pota	ssium hydroxide		0.85	
alur	ninium	oxide				1.0000	alum	inum sulfate hexade	ecahydrate	0.98	
silic	one dio	xide				91.0000	collo	dal silica HS-40		1.00	
wat	er				3	670.0000	wate	r		1.00	
HME	DA					27.0000	HMD	A		0.98	
				1							
			Add/Rem	ove					Add/Remove		
							sults				
Lab	bel					Ma	ss [g]	Volume [cm3]			
									 No scaling 		
									 Scale all 		
			Thic	lict i	~ ~	no n tu			 Scale to sample 		
			INIS	list i	se	mpt	У		 Scale to item 		
									Calcu	late	

By clicking the **Calculate** button, the calculation will be performed and the result will appear in the **Results** panel.

,	Zeolite Batch Ca	alculator		↑ - +	
ile <u>V</u> iew Calculation Database Syntheses	<u>H</u> elp				
Components			Chemicals		
Label	Moles	Label		Concentration	
potassium oxide	13.0000	potassium hydroxide		0.85	
aluminium oxide	1.0000	aluminum sulfate hexade	cahydrate	0.98	
silicone dioxide	91.0000	colloidal silica HS-40		1.00	
water	3670.0000	water		1.00	
HMDA	27.0000	HMDA		0.98	
Add/Remove			Add/Remove		
		sults			
Label	Mas	s [g] Volume [cm3]	Scaling options		
potassium hydroxide	1716.	1713	No scaling		
aluminum sulfate hexadecahydrate	680.	0097	 Scale all 		
colloidal silica HS-40	13669.3	1782 10555.350	 Scale to sample 		
water	57098.	57270.191	O Scale to item		
HMDA	3201.	5884			
			Calcu	ate	

On the right hand side of the **Results** panel are the scaling options to adjust the batch size. In order to compare our results to the ones used in the paper we will rescale all the masses to the 16.7 g of HDMA using the **Scale to item** option.

*					Zeoli	te Batch Ca	alcı	ulator		↑ - + ×	
<u>F</u> ile	<u>V</u> iew	Calculation	Database	Syntheses	<u>H</u> elp						
			Compon	ents			Chemicals				
[abel					Moles	Γ	Label		Concentration	
р	potassium oxide					13.0000	р	otassium hydroxide	0.85		
a	uminium	n oxide				1.0000	a	luminum sulfate hexad	0.98		
si	licone di	oxide				91.0000	C	olloidal silica HS-40		1.00	
w	ater				З	3670.0000	w	vater		1.00	
н	MDA					27.0000	н	IMDA		0.98	
'-											
			Add/Rem	iove					Add/Remove		
									_		
						Re	su	lts			
[abel					Ma	ss [g	g] Volume [cm3]	Scaling options		
р	otassium	hydroxide				1716.	171	13	O No scaling		
a	uminum	sulfate hexa	decahydrate	e		680.	.009	97	 Scale all 		
c	olloidal si	lica HS-40				13669.	178	10555.350	 Scale to sample 		
W	ater					57098.	380	57270.191	 Scale to item 		
н	HMDA					3201.5884					
									Calcu	lata	
									Calcu	late	

After selecting that option and clicking **Calculate** again a dialog will appear where we will select **HMDA** and enter a value of **16.7** to scale all the masses (and volumes) to 16.7 g of **HMDA** and click **OK**.

*	Choose chemical and desired mass	s ↑ + ×
	Label	Mass [g]
	potassium hydroxide	1716.1713
	aluminum sulfate hexadecahydrate	680.0097
	colloidal silica HS-40	13669.1782
	water	57098.3802
	HMDA	3201.5884
Am	iount: 16.7	√ <u>о</u> к

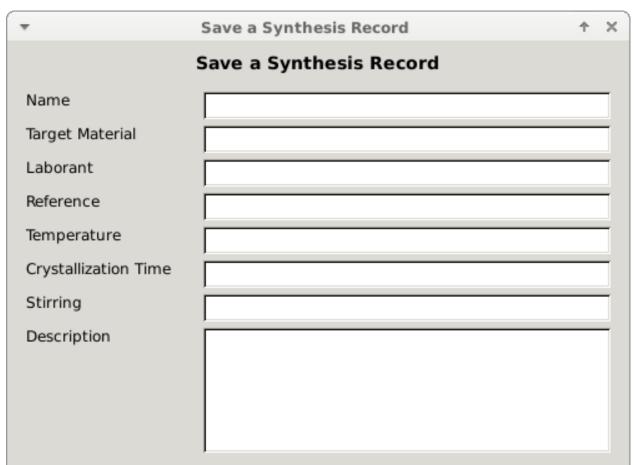
The updated masses are now shown in the **Results** panel instead of the initial results.

*					Zeolit	e Batch Ca	alcula	tor		↑ - + ×
<u>F</u> ile	<u>V</u> iew	Calculation	Database	Syntheses	<u>H</u> elp					
	Components Chemicals									
La	abel					Moles	Lab	el		Concentration
ро	tassium	oxide				13.0000	pota	assium hydroxide		0.85
alu	iminium	n oxide				1.0000	alun	ninum sulfate hexad	ecahydrate	0.98
sili	cone di	oxide				91.0000	colle	oidal silica HS-40		1.00
wa	iter				36	70.0000	wat	er		1.00
HN	1DA					27.0000	НМС	A		0.98
							1			
			Add/Rem	ove					Add/Remove	
						Re	sult	5		
La	abel					Ma	ss [g]	Volume [cm3]	Scaling options	
ро	tassium	hydroxide				8.	9518		 No scaling 	
alu	iminum	sulfate hexa	decahydrate	2		3.	5470		 Scale all 	
со	lloidal si	ilica HS-40				71.	3006	55.058	 Scale to sample 	
wa	iter					297.	8343	298.731	 Scale to item 	16.70
HM	1DA					16.	7000		0	
									(
									Calcu	late
-										

The result can be stored internally for further reference or modification by clicking the **Add current** option from the **Syntheses** drop down menu



A dialog will be opened with an option to provide additional information about the synthesis of the material



Components

Chemicals

Label	Moles	Label	Mass [g]
potassium oxide	13.0000	potassium hydr	1716.1713
aluminium oxide	1.0000	aluminum sulfat	680.0097
silicone dioxide	91.0000	colloidal silica H	13669.1782
water	3670.0000	water	57098.3802
HMDA	27.0000	HMDA	3201.5884
	Add	S Cancel	
			Chapter 2 Tut

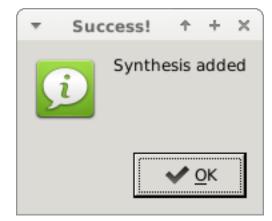
After filling in the form we can click the **Add** button that will store the information in the internal database.

*	Save a Synthesis Record 🔶	×
	Save a Synthesis Record	
Name	ZSM-22 by Ernst	r
Target Material	ZSM-22	
Laborant	The Scientist	
Reference	Ernst, S., Weitkamp, J., Martens, J. A., & Jacobs, P. A.	
Temperature	433	
Crystallization Time	48	
Stirring	50 rpm	
Description	The autoclaves were filled with this gel and rotated at 50 rpm in a furnace heated at 433 K. After 2 days the autoclaves were quenched in cold water and the white powder was recovered by filtering and washing with deionized water.	

Components

Chemicals

Label	Moles	Label	Mass [g]
potassium oxide	13.0000	potassium hydr	1716.1713
aluminium oxide	1.0000	aluminum sulfat	680.0097
silicone dioxide	91.0000	colloidal silica H	13669.1782
water	3670.0000	water	57098.3802
HMDA	27.0000	HMDA	3201.5884
	Add	S Cancel	
			Chantar 0 Tut



The dialog confirming the success of the modification should be displayed.

To verify or access the stored syntheses go to the **Syntheses** menu and select **Show All** which will open up a dialog with the stored records. From here the syntheses can be loaded back into the *Batch Calculator* deleted or modified.

*	Syntheses		↑ - + ×
Id	Name	Target Material	Laborant
3	ZSM-22 by Ernst	ZSM-22	The Scientist
4			Þ
Lo	ad Add Edit	Delete	Cancel

To finalize we can export a lab report for this synthesis by selecting the Export to pdf option from the File menu

.∏ <u>N</u> ew	Ctrl+N
Den Open	Ctrl+O
□ <u>‡</u> <u>S</u> ave	Ctrl+S
Export TeX	
Export pdf	
🗶 Exit	Alt+F4

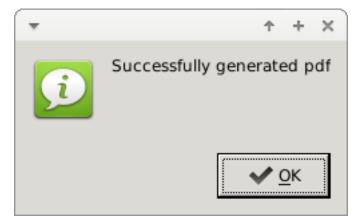
Another dialog appears with additional options for the report, where also the sections of the report can be chosen

-	↑ + ×
PDF c	locument options
Title:	
Author:	
Email:	
Comment:	
Include	
🗸 Compo	sition Matrix
🖌 Batch	Matrix
✓ Result	vector X (rescaled by a factor)
✓ Result	vector X (rescaled to the sample size)
✓ Result	vector X (rescaled to an item)
	S Cancel Export

After filling out the details and clicking Export

*	↑ + ×
PDF o	document options
Title:	ZSM-22
Author:	The Scientist
Email:	
	This is my synthesis
Comment:	
Include	
Compo	osition Matrix
✓ Batch	Matrix
✓ Result	vector X (rescaled by a factor)
✓ Result	vector X (rescaled to the sample size)
✓ Result	vector X (rescaled to an item)
	S Cancel Export

a dialog will appear to choose the file name and finally a message should appear that the pdf was successfully generated.



The report should like similar to the one below

19:56:25 04.09.2016

ZSM-22

13.0K₂O:1.0Al₂O₃:91.0SiO₂:3670.0H₂O:27.0HMDA The Scientist

Composition Matrix [C]

Compound	К2О	AI2O3	SiO2	H2O	NH2(CH2)6NH2
Mole ratio	13.000	1.000	91.000	3670.000	27.000
Weight [g]	1224.548	101.961	5467.671	66115.784	3137.557
Mol. wt. [g/mol]	94.196	101.961	60.084	18.015	116.206

Batch Matrix [B]

Compound	K2O	AI2O3	SiO2	H2O	NH2(CH2)6NH2
KOH (85.00%)	0.7135	0.0000	0.0000	0.2865	0.0000
AI2(SO4)3*18H2O (98.00%)	0.0000	0.1530	0.0000	0.4866	0.0000
SiO2 (100.00%)	0.0000	0.0000	0.4000	0.6000	0.0000
H2O (100.00%)	0.0000	0.0000	0.0000	1.0000	0.0000
NH2(CH2)6NH2 (98.00%)	0.0000	0.0000	0.0000	0.0000	1.0000

Results [X] (SF=100.0000)

Substance	Formula	Mass [g]	Volume [cm3]	Weighted Mass [g]
potassium hydroxide	КОН	17.1617		
aluminum sulfate hexadecahydrate	AI2(SO4)3*18H2O	6.8001		
colloidal silica HS-40	SiO2	136.6918	105.5535	
water	H2O	570.9838	572.7019	
HMDA	NH2(CH2)6NH2	32.0159		
Sum		763.6533	678.2554	

Results [X] (SF= 1.0000)

Substance	Formula	Mass [g]	Volume [cm3]	Weighted Mass [g]
potassium hydroxide	КОН	1716.1713		
aluminum sulfate hexadecahydrate	AI2(SO4)3*18H2O	680.0097		
colloidal silica HS-40	SiO2	13669.1782	10555.3500	
water	H2O	57098.3802	57270.1907	
HMDA	NH2(CH2)6NH2	3201.5884		
Sum		76365.3277	67825.5407	

Results [X] (SF=191.7119)

Substance	Formula	Mass [g]	Volume [cm3]	Weighted Mass [g]
potassium hydroxide	КОН	8.9518		
aluminum sulfate hexadecahydrate	AI2(SO4)3*18H2O	3.5470		
colloidal silica HS-40	SiO2	71.3006	55.0584	
water	H2O	297.8343	298.7305	
HMDA	NH2(CH2)6NH2	16.7000		
Sum		398.3338	353.7889	

Comments

This is my synthesis

CHAPTER 3

Indices and tables

- genindex
- modindex
- search